

## *Starting the Year Right*

BHPI ASME/National Board Renewal..... A Big Success!!!!

By YEN

As early as January, BHPI started to pursue its commitment to providing confidence that it is capable of sustaining quality in its products.

On January 17 ~ 18, 2011, BHPI undertook its 7<sup>th</sup> ASME Renewal Audit with Mr. J.W Park as ASME Team Leader and Mr. Danilo Gonzales, HSBCT AI Supervisor as ASME Team Member. The audit started with the review of Quality Control Manual and Design Package documents. Discussion on the comments made on the Quality Control Manual to satisfy the requirements of 2010 edition of ASME Code Section I and Section VIII Division 1 were also covered on the first day. The highlights of the second day included the verification of the implementation of the ASME quality control system at the shop floor with one qualified welder doing actual welding on the demo header. Other quality system elements verified included material control, examination and inspection program, correction of nonconformities, nondestructive examination, heat treatment, calibration of measurement and test equipment, and record retention.

The two-day audit also covered verification on BHPI compliance with the requirements of the National Board Inspection Code (NBIC) for National Board "R" stamp.

The most fulfilling part of the audit was when Mr. Park announced that their team will recommend to the ASME for the renewal of BHPI ASME Certificates both for "S and "U" stamps and including the National Board Certificate "R" stamp during the closing meeting. This positive outcome is a complete manifestation of BHPI commitment and adherence to quality!

Mr. Park was welcomed with lei of flowers



Mr. Myoga greeted Mr. Park and Mr. Gonzales.



Tour around the shop with Mr. Park and Mr. Gonzales



Mr. Park at the shop floor with Mr. RJL and shop key personnel



Souvenir picture with the ASME Team after successful completion of ASME / NB Renewal Audit

